## CLAIMS

## [1] A heating device comprising:

a cylindrical heating member configured to heat and fix a toner image carried on a recording sheet brought into contact with a periphery of the heating member by rotation;

a first heating unit disposed within the heating member and having a first heat generating section including a heating generating portion facing a central portion of the recording sheet, and a first no-heat generating section continuous with the first heat generating section; and

a second heating unit disposed within the heating member and having a second no-heat generating section opposed to the first heat generating section, and a second heat generating section opposed to the first no-heat generating section,

wherein MRnh, SRnh and  $\Sigma$ Rnh satisfy the formula (1):

where MRnh is a mean value of heat distribution in the first no-heat generating section of the first heating unit; SRnh is a mean value of heat distribution in the second no-heat generating section of the second heating unit;  $\Sigma Rnh (= MRnh + SRnh)$  is the sum total of the mean value of heat distribution in the first no-heat generation section and the mean value of heat distribution in the second no-heat generating section; and  $Ht = vp/(Mh \cdot \lambda)$  where vp is a fixing speed (m/s), m0 heat capacity per unit length of the heating member  $(J/(^{\circ}C \cdot m))$  and m0 heat conductivity of a material forming the heating member  $(W/(m \cdot ^{\circ}C))$ .

## [2] A heating device comprising:

a cylindrical heating member configured to heat and fix a

toner image carried on a recording sheet brought into contact with a periphery of the heating member by rotation;

a first heating unit disposed within the heating member and having a first heat generating section including a heating generating portion facing a central portion of the recording sheet, and a first no-heat generating section continuous with the first heat generating section; and

a second heating unit disposed within the heating member and having a second no-heat generating section opposed to the first heat generating section, and a second heat generating section opposed to the first no-heat generating section,

wherein MRnh satisfies the formula (2):

MRnh  $\leq$  -21.9·Ln(Ht)-198 ... ...formula (2), where MRnh is a mean value of heat distribution in the first no-heat generating section of the first heating unit; and Ht = vp/(Mh· $\lambda$ ) where vp is a fixing speed (m/s), Mh a heat capacity per unit length of the heating member (J/(°C·m)) and  $\lambda$  a heat conductivity of a material forming the heating member (W/(m·°C)).

## [3] A heating device comprising:

a cylindrical heating member configured to heat and fix a toner image carried on a recording sheet brought into contact with a periphery of the heating member by rotation;

a first heating unit disposed within the heating member and having a first heat generating section including a heating generating portion facing a central portion of the recording sheet, and a first no-heat generating section continuous with the first heat generating section; and

a second heating unit disposed within the heating member and having a second no-heat generating section opposed to the first

heat generating section, and a second heat generating section opposed to the first no-heat generating section,

wherein MRnh, SRnh and  $\Sigma$ Rnh satisfy the formulae (1) and (2):

$$\Sigma Rnh \ge 30.5 \cdot Ln(Ht) + 382 \dots formula (1)$$

 $MRnh \leq -21.9 \cdot Ln(Ht) - 198 \dots formula (2),$ 

where MRnh is a mean value of heat distribution in the first no-heat generating section of the first heating unit; SRnh is a mean value of heat distribution in the second no-heat generating section of the second heating unit;  $\Sigma Rnh (= MRnh + SRnh)$  is the sum total of the mean value of heat distribution in the first no-heat generation section and the mean value of heat distribution in the second no-heat generating section; and  $Ht = vp/(Mh \cdot \lambda)$  where vp is a fixing speed (m/s), v has a heat capacity per unit length of the heating member  $(J/(^{\circ}C \cdot m))$  and v heat conductivity of a material forming the heating member  $(W/(m \cdot ^{\circ}C))$ .

- [4] The heating device according to claim 1, wherein the mean value SRnh satisfies the formula (3):  $SRnh \leq 20\% \dots formula (3).$
- [5] The heating device according to claim 4, wherein the second noheat generating section of the second heating unit includes a filament coil into which a shortcircuiting stem is inserted.
- [6] The heating device according to claim 3, which satisfies the formula (4):

Ht  $\geq 7.74 \times 10^{-6}$  ... ...formula (4).

- [7] The heating device according to claim 1, wherein the heating member is a heating roller comprising a cylindrical core coated with a coat layer, the core being formed from an iron material.
- [8] An image forming apparatus comprising:

sheet feeding means for feeding recording sheets;

an image forming section for forming an image on a recording sheet fed from the sheet feeding means based on image data; and

a heating device configured to heat and fix the image formed on the recording sheet, the heating device including:

a cylindrical heating member configured to heat and fix a toner image carried on a recording sheet brought into contact with a periphery of the heating member by rotation;

a first heating unit disposed within the heating member and having a first heat generating section including a heating generating portion facing a central portion of the recording sheet, and a first no-heat generating section continuous with the first heat generating section; and

a second heating unit disposed within the heating member and having a second no-heat generating section opposed to the first heat generating section, and a second heat generating section opposed to the first no-heat generating section,

wherein MRnh, SRnh and  $\Sigma$ Rnh satisfy the formula (1):

where MRnh is a mean value of heat distribution in the first no-heat generating section of the first heating unit; SRnh is a mean value of heat distribution in the second no-heat generating section of the second heating unit;  $\Sigma Rnh (= MRnh + SRnh)$  is the sum total of the mean value of heat distribution in the first no-heat generation section and the mean value of heat distribution in the second no-heat generating section; and  $Ht = vp/(Mh \cdot \lambda)$  where vp is a fixing speed (m/s), v heat capacity per unit length of the heating member  $(J/(^{\circ}C \cdot m))$  and v heat conductivity of a material forming the heating member  $(W/(m \cdot ^{\circ}C))$ .